

Mazak

AJV 32/605

Asset Number: 000365

Serial Number: 78907

MTSS
Machine Technical Service Support
The Machine Shop Solution
MTSS Will Get There Quick!

Mazak

Machine Number Assigned: M-8

Model: AJV 32/605

Serial Number: 78907

Franklin Equipment Asset Number: 000365

Date of Inspection: 01-25-10

Inspector: Larry R. Green (MPSS)

Signature of Inspector:



Machine Features and Options:

- Mazak M-32 Mazatrol Conversational Control**
- Chip Conveyor**
- 60 Tool Magazine**
- 2 Station Pallet Table**
- Pallet Size: 25.5" inches X 68.5" inches (2 on the machine)**
- Cat 50 Spindle**
- EIA (G-Code Programming Option)**
- Thru the Spindle Coolant**
- Renishaw Touch Probe**

Manuals:

- Maintenance Manual**
- Programming Manual**
- Mechanical Parts List (Books 1& 2)**
- Electrical Wiring Manual**
- Operating Manual**
- Parameter & Alarm List Manual**

Conditions at Power Up:

- 1. Machine power up and had Low Battery Alarm**
- 2. All axis move in manual mode.**
- 3. Spindle operates correctly in Forward and Reverse position.**
- 4. Magazine Functions correctly.**

5. Conveyor work correctly.

6. All Servos and Spindle Controller are working correctly. No faults at power up.

Machine overall condition is Rated as Listed below:

Good Condition