

**BUSINESS CLOSED -- BY ORDER OF SECURED CREDITOR**

# **PUBLIC AUCTION**

## **LAVALLA PROTOTYPE, INC.**

**29370 John R. Rd. • Madison Heights, Michigan**

**TUESDAY, JANUARY 12 • 9:00 A.M.**

**Inspection: Monday, January 11, 10:00 a.m. - 4:00 p.m.**

**HUGE  
MACHINING &  
FABRICATION  
AUCTION!**

### **FEATURING:**

(6) Fadal Mach. Centers-8030, 6030 & 4020 • Cincinnati CNC Horiz.with 100" Travel  
2002 & 1996 Brown & Sharpe DCC CMM's • (3) Mazak CNC Lasers • 10' X 1/4" Accushear Shear  
2000 Pacific 150 Ton Hyd. Gap Frame Press • 500 Ton Dake Hyd. Press • Robotic Welders  
2002 and 1996 Cincinnati CNC Hyd. Press Brakes • (7) Bridgeports • Lathes • Saws • Grinders • Drills  
Compressors • Straight Trucks • Forklifts • Large Quantity Tooling and Inspection Items

**Scrap Steel, 1000's of Lbs, Great Buying Opportunity**



1996 Cincinnati CB90-II CNC Hydraulic Press Brake



1998 Mazak New Turbo-X48 CNC Laser, 5-Axis



2002 Brown & Sharpe Global Image 15-30-10 C.M.M.

**Directions:** From I-75 on North Side of Detroit, take Exit 63, 12 Mile Road. Go East on 12 Mile Road 1/2 Mile to John R Road. Turn Left (North) onto John R Road, Auction Site 2/10 Mile on Right Hand Side, 29370 John R Road (rear of property). Watch for Signs!



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# HUGE MACHINING & FABRICATION AUCTION



1999 Fadal VMC-6030HT Vertical Machining Center (2 Available)



2003 Fadal VMC-4020HT Vertical Machining Center (3 Available)



Cincinnati 100" CNC Horizontal Machining Center with Fidia Control



1996 Brown & Sharpe Micro Xcel PFX 7-10-5 C.M.M.



Fadal VMC-8030HT Vertical Machining Center

## LAVALLA PROTOTYPE, INC.

### CNC VERTICAL MACHINING CENTERS

- **Fadal** model 8030HT CNC Vert. Machining Center, s/n9507233, New 1995, Fadal CNC 88HS Control, 82" X 30" Table, 80" X 30" X 30" Travels, High Torque Spindle, 40 Taper, 21 ATC
- **Fadal** Model 6030HT CNC Vert. Machining Center, s/n 9910365, New 1999, Fadal CNC32 MP Control, 62" X 30" Table, 60" X 30" X 30" Travels, High Torque Spindle, 40 Taper, 21 ATC
- **Fadal** Model 6030HT CNC Vert. Machining Center, s/n 9910366, New 1999, Fadal CNC32 MP Control, 62" X 30" Table, 60" X 30" X 30" Travels, High Torque Spindle, 40 Taper, 21 ATC
- **Fadal** Model 4020HT CNC Vertical Machining Center, s/n 012002124921, New 2003, Fadal Multi Processor Control, 42" X 20" Table, 40" X 20" X 20" Travels, High Torque Spindle, 40 Taper, 21 ATC
- **Fadal** model 4020HT CNC Vert. Machining Center, s/n 9404125, New 1994, Fadal CNC 88HS Control, 42" X 20" Table, 40" X 20" X 20" Travels, High Torque Spindle, 40 Taper, 21 ATC
- **Fadal** model 4020HT CNC Vert. Machining Center, s/n 8905372, New 1989, Fadal CNC 88HS Control, 42" X 20" Table, 40" X 20" X 20" Travels, High Torque Spindle, 40 Taper, 21 ATC

### CNC VERTICAL MACHINING CENTERS - CONTINUED

- **Mighty/Comet** Model VMC1500P CNC Vertical Machining Center, s/n 95121751915, New 1996, Mitsubishi Meldas 3 CNC Control, 63" X 30" Table, 60" X 31" X 18" Travels, 50 Taper, 20 ATC
- **Cincinnati** Milacron Model 10V-2000 CNC Vertical Machining Center, s/n 49875, Fidia CNC Control Retrofit, 84" X 26" Table, 80" X 26" X 20" Travels, 400 Kwik Switch Spindle

### CNC HORIZONTAL MACHINING CENTER

- **Cincinnati** Milacron Model 10HC-2500 CNC Horizontal Machining Center, s/n 48860, Fidia CNC Control Retrofit, 106" X 31" Table, 100" X 60" X 25" Travels, 400 Kwik Switch Spindle

### COORDINATE MEASURING MACHINES

- **Brown & Sharpe** Global Image 15-30-10 DCC Coordinate Measuring Machine, s/n 1102-6905, New 2002, Gantry Style, 58.7" X Axis, 118" Y Axis, 39.4" Z Axis, Renishaw PH10MQ Probe, PC-Dmis Software, Computer
- **Brown & Sharpe** Micro Xcel PFX 7-10-5 DCC Coordinate Measure Machine, s/n 02963403, New 1996, Gantry Style, 27" X 39" X 19" Travels, Renishaw PH10MQ Probe, PC-Dmis Software, Computer



Mazak Laser Path 50/100-3D FMS CNC Laser Cell with Teaching Digitizer and Shuttle



1998 Mazak Super Turbo X510-3D CNC Laser, 6-Axis



2004 Accushear 10' X 1/4" Hydraulic Shear

2004

## COORDINATE MEASURING MACHINES - CONTINUED

- **Mitutoyo** Model FN905 Coordinate Measuring Machine, s/n 8611503, 36" X 22" X 18" Travels, Mitutoyo Hand Pendant Control, Software
- **Mora** Model 0121 Layout Type Coordinate Measuring Machine, s/n 9006.0338/4890, 5' X 10' Steel Layout Table, Measuring Arm, Computer and Operating Software

## CNC LASERS

- **Mazak** Model Laser Path 50/100-3D FMS CNC Laser System, s/n 87517, New 1989, 1,000 Watt, Fanuc Series 0-L CNC Control, Gantry Style, Off-Line Teaching System, Teaching Digitizer, 3-Pallet Changer Shuttle (each 51" X 106"), 6-Axis, 100" X-Axis, 51.2" Y-Axis, 40" Z-Axis, +/- 270 Degree A-Axis Stroke, +/- 270 Degree B-Axis Stroke, +/- .2" W-Axis Stroke, Teaching Digitizing System also has separate Fanuc 0-L CNC Control
- **Mazak** Model New Turbo-X48 CNC Laser, s/n 141485, New 1998, Mazatrol L32B CNC Control, 1,500 Watt, 4' X 8' Table, 104.3" X-Axis, 50" Y-Axis, 3.9" Z-Axis
- **Mazak** Model Super Turbo X510-3D CNC Laser, s/n 135146, New 1998, 2,000 Watt, Fanuc 16-L CNC Control, 6-Axis, Gantry-Style, 63" X 122" Table, 129.1" X-Axis, 62" Y-Axis, 40" Z-Axis, +/- 270 Degree A-Axis Stroke, +/- 270 Degree B-Axis Stroke, +/- .3" W-Axis

## CNC TURNING CENTER

- **Wasino** Model Lencu J CNC Turning Center, s/n 223, Fanuc 6TA CNC Control, 8" 3-Jaw Chuck, 20 HP, 22 3/4" Max. Swing, 23 5/8" Max. Turning Length, 12-Station Turret, Tailstock

## CNC PRESS BRAKES

- **Cincinnati** Model 60BII CNC Hydraulic Press Brake, s/n 52645, New 2002, 60 Ton, 6' Overall, 4'6" Between Housings, Multi Axis Proform CNC Back Gauge and Press Controls, Dual Palm Buttons, Filler Block
- **Cincinnati** Model 90BII CNC Hydraulic Press Brake, s/n 49719, New 1996, 90 Ton, 8' Overall, 6'6" Between Housings, Multi Axis Proform CNC Back Gauge and Press Controls, Dual Palm Buttons, Filler Block

## POWER SQUARING SHEAR

- **Accu Shear** Model 625010 Hydraulic Power Squaring Shear, s/n 4771, New 2004, 10' X 1/4" Capacity, Programmable 36" Back Gauge, Quick Set Blade Adjustment, 48" Squaring Arm, (2) Support Arms

## GAP FRAME HYDRAULIC PRESS

- **Pacific** Model 150PFII-G "Press Former" Gap Frame Hydraulic Press, s/n A1622, New 2000, 150 Ton Max. Press Capacity, 100 Ton Punching Capacity, 46" X 24" Bed, 34" X 21" Ram, 12" Stroke, 22" Closed Height, 22" Open Height, 13" Throat, 60 IPM Press Speed, 30 HP, Allen Bradley Panel View 600 PLC Controls

## GAP FRAME PUNCH PRESS

- **Rousselle/Heim**, 1997, Model GI-120-4 Gap Frame Punch Press, s/n P-32700, 120 Ton Capacity, 90 SPM, 6" Stroke, 4" Adjustment, 16 1/2" Shut Height, 40" X 30" Bed Size, Air Clutch and Brake, Dual Palm Buttons

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# LAVALLA PROTOTYPE, INC. • TUES., JANUARY 12



**8 AVAILABLE**

1997 Rousselle/Heim 120 Ton Gap Frame Press

Dake 75 Ton Hydraulic Press

Miller Millermatic Mig Welder (8 Available)

## HYDRAULIC PRESSES

- **Dake** Model 23-287 500 Ton Hydraulic Press, s/n 163388, 500 Ton, 50" X 54" Bed, 22" Stroke, 36 1/2" Max. Opening, 14 1/2" Min. Opening, 66 IPM Advance, 170 IPM Return
- **Dake** 75 Ton Hydraulic Press, s/n unknown, 75 Ton, 40" X 35" Bed, 15.25" Stroke, 23.75" Max. Opening
- **HPM** 4-Post Hydraulic Press, 300 Ton, 61" X 36" Bed, 23 1/4" Stroke, 32" Max. Opening, Operator Control Station
- **HPM** 4-Post Hydraulic Press, 350 Ton, Model 350-V-IX-24, s/n 65-454, 35" X 34" Bed, 19" Stroke, 31 3/4" Max. Opening, Oper. Control Station
- **HPM** 4-Post Hydraulic Press, 300 Ton, 35" X 34" Bed, 19 1/2" Stroke, 31.75" Max. Opening, Operator Control Station
- **HPM** 4-Post Hydraulic Press, 150 Ton, 31" X 24" Bed, 11" Stroke, 20" Max. Opening, Operator Control Station, Up-Acting

## STRAIGHT SIDE PRESSES

- **Danly** model S2-600-84-36 Straight Side Press, s/n 71299902, New 1971, 600 Ton, 84" X 42" Bed, 84" X 36" Ram, 16" Stroke, 38" Shut Height, 12" Adjustment, 30 SPM Continuous, 24 SPM Single Stroke, Air Clutch and Brake, Safeties
- **British Clearing** Model SD-1250-36-T Straight Side Press, s/n 49-BR-1238-CP454, 250 Ton, 36" X 36" Bed, 31" X 30" Ram, 10" Stroke, 6" Adjustment, 31" Shut Height, 14 SPM, Air Cushion, Air Clutch and Brake, Safeties

## OBI PUNCH PRESS

- **Verson** Model 7 1/2 OBI Punch Press, s/n 10342, 105 Ton, 8" Stroke, 4" Adjustment, 18" Shut Height, 40" X 29" Bed, Air Clutch and Brake, Safeties

## ROBOTIC WELDING CELLS

- **Genesis** Versa RCT Robotic Welding Cell, s/n1 522, Fanuc Robot, Fanuc R-J3 CNC Controls, 6-Axis, Lincoln Power Wave 455 Welder, s/n U1020342002, 180 Degree Rotary Fixture Table, Full Enclosure
- **Motoman** Model SK6 Robotic Welding Cell, s/n MMRC-0061-0022, Yasnac MRC CNC Control, 6-Axis, Moto-Arc 350i Welder

## TIG WELDERS

- **Miller** Synchronwave 350LX Tig Welder, s/n LA013579, Built in Chiller, Foot Pedal
- **Miller** Synchronwave 300 Tig Welder, s/n JE833027, Foot Pedal

## MIG WELDERS

- **Miller** Millermatic 250X Mig Welder, s/n LA281917, Built in Wire Feeder
- **Miller** Millermatic 250X Mig Welder, s/n KK171976, Built in Wire Feeder
- **Miller** Millermatic 250X Mig Welder, s/n KK193583, Built in Wire Feeder
- **Miller** Millermatic 251 Mig Welder, s/n LC644889, Built in Wire Feeder
- **Miller** Millermatic 250 Mig Welder, s/n KH416633, Built in Wire Feeder
- **Miller** Millermatic 250 Mig Welder, s/n KG217547, Built in Wire Feeder
- **Miller** Millermatic 210 Mig Welder, s/n LF158641, Built in Wire Feeder
- **Miller** Millermatic 185 Mig Welder, s/n KH350640, Built in Wire Feeder

## SPOT WELDERS

- **Miller** Model PSW-2020ATT Spot Welder, s/n JK546385, 20 KVA, Chiller
- **Precision** 100 KVA Spot Welder, s/n 3043-R, Robotron 3050 Controls
- 28 KVA Portable Spot Welder, Mfg. Unknown, Chiller
- 50 KVA Spot Welder with Entron Controls, 30" Throat

## PLASMA CUTTERS

- **Miller Spectrum** 701 Plasma Cutter, s/n KJ115151
- **Miller Spectrum** 300 Plasma Cutter, s/n KK159831

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Miller Synchronwave Tig Welder (2 Available)



Giddings and Lewis Bickford "Chipmaster" Radial Arm Drill



Starrett HB350 Optical Comparator

Marvel #8 Tilt Frame Vertical Band Saw



Bridgeport Series I Vertical Mill (7 Available)

(center) Do-All 36" Vertical Band Saw



7 AVAILABLE

### VERTICAL MILLS

- **Bridgeport** Series I, 2 HP Vertical Mill, s/n 247294, 9" X 48" Table, Accurite DRO, Power Table Feed, 6" Riser
- **Bridgeport** Series I, 2 HP Vertical Mill, s/n 241902, 9" X 48" Table, Servo Table Feed
- **Bridgeport** Series I, 2 HP Vertical Mill, s/n 261795, 9" X 48" Table, Accurite DRO
- **Bridgeport** Series I, 2 HP Vertical Mill, s/n 225880, 9" X 48" Table, Mitutoyo DRO, Power Table Feed
- **Bridgeport** Series I, 2 HP Vertical Mill, s/n 226771, 9" X 42" Table, Accurite DRO
- **Bridgeport** Series I, 2 HP Vertical Mill, s/n 201952, 9" X 42" Table, Mitutoyo DRO, Power Table Feed
- **Bridgeport** Series I, 2 HP Vertical Mill, s/n 226766, 9" X 42" Table, Mitutoyo DRO

### UNIVERSAL MILL

- **Boko** Model RS1-V-E Universal Mill, s/n 295528611, 50 Taper, 31" X 63" Table, Swivel Head, Universal Table, Newall 3-Axis DRO, Power Feeds in all Axis

### TOOLROOM LATHES

- **Toolmex** Model TUG40 Lathe, s/n 1289-7165, 17" X 40", 12" 3-Jaw Chuck, 16" 4-Jaw Chuck, Taper Attachment
- **Whacheon** Model WL435X1000G Lathe, s/n 22-0104, 18" X 40", Geared Head, 8" 3-Jaw Chuck, Steady Rest, Sargon DRO
- **Clausing** Model 1500 Variable Speed Lathe, s/n 150440, 14" X 48", 8" 3-Jaw Chuck

### HORIZONTAL BAND SAW

- **Continental** Model 100M Horizontal Band Saw, s/n 01100, 10" X 16" Capacity, 1" Blade

### VERTICAL BAND SAWS

- **Marvel** Model 8 Tilt Frame Vertical Band Saw, s/n 812193
- **Powermatic** Model 87 Vert. Band Saw, s/n 84871387, 20", Blade Welder
- **Powermatic** Model 87 Vertical Band Saw, s/n 787268, 20", Blade Welder
- **Powermatic** Model 143 Vertical Band Saw, 14"
- **Do-All** Model 3613-1 Verr. Band Saw, s/n 149-64329, 36", Blade Welder
- **Grob** Model NS-18 Vertical Band Saw, s/n 5544, Blade Welder
- **Delta Rockwell** 14" Vertical Band Saw, s/n LN131

### OPTICAL COMPARATOR

- **Starrett** Model HB350 Optical Comparator, s/n 20082, 14", Quick Check QC1000 DRO, 10X Lens, Surface Illumination



Hyster S150A Fork Lift



Reid 6" x 18" Surface Grinder



Yale 6,000 Lb. Forklift

### RADIAL DRILLS

- **Giddings and Lewis/Bickford** "Chipmaster" 4' X 9" Radial Arm Drill, s/n 951-00328-66, Box Table, Power Clamping and Elevation
- (2) **Donau** Radial Type Drill and Tap Machines, 25" X 36" Production Table, Variable Speed

### COLD SAW

- **Scotchman** Model 350LT Cold Saw, s/n 57880901, 14", 2-Speed, Coolant

### DRILL PRESS

- **Clausing** Model 2286 Variable Speed 20" Drill Press, s/n 20-532944, Mounted on Twin Spindle Production Table

### SURFACE GRINDER

- **Reid** Model HD, 6" X 18" Hand Feed Surface Grinder, s/n 21607, Electric Chuck with Controls

### FABRICATION MACHINES

- **Bantam** Model B212 Pneumatic Press Brake, s/n A9166, 12 Ton, 24" Overall Length, Foot Pedal
- **Bantam** Model B212 Pneumatic Press Brake, s/n unknown, 12 Ton, 24" Overall Length, Foot Pedal
- **Di-Acro** Slip Roll, 50" X 16 Gauge, s/n 03088202
- **Dake** Model 25H H-Frame Hydraulic Shop Press, s/n 162656, 25 Ton
- **Enerpac** 5 Ton H-Frame Hydraulic Shop Press, 5 Ton, Air Over Hydraulic
- **Carolina** 55 Ton H-Frame Hydraulic Shop Press, s/n 53149
- **Greenerd** 3 1/2 Ratchet Type Arbor Press

### AIR COMPRESSORS AND DRYERS

- **Kaeser** ASS44 Rotary Screw Air Compressor, 40 HP, Controls
- **Boge** Model S29 Rotary Screw Air Compressor, s/n 53842, PLC Control, 30 HP
- **Joy** Twistair 7.5 HP Tank Mounted Rotary Screw Air Compressor
- **Atlas Copco** "Directair" 5 HP 2-Stage, Tank Mount Air Compressor
- **Boge** Model D0125-60 Refrig. Air Dryer, s/n 023/16661/13, Controls
- **Arrow** Refrigerated Air Dryer

### WOODWORKING MACHINERY

- **Yates American** 36" Vertical Band Saw, s/n B-18011
- **Sidney** "Famous Line" 14" Heavy Duty Wood Jointer, 4 HP
- **Dewalt** 14" Radial Arm Wood Saw
- **Powermatic** 18" Planer, s/n 8480334
- **State** 20" Disc Sander
- **Master** 30" Disc Sander
- **Max** 36SD Disc Sander, 36", s/n 85251, 5 HP
- **Black and Decker** Panel Saw

### MISCELLANEOUS MACHINERY

- **Ridgid** Model 535-A Pipe Threader, s/n EBC01408L01, Die Heads, Tooling
- **Burr King** Model 760 2" Belt Sander
- **Burr King** Model 760 2" Belt Sander
- **Trinco** 48" X 24" Sand Blast Cabinet, s/n 35527-0, Reclaimer
- **Egan** Motorized Coil Reel, Model M600-24, s/n 4204
- **Air Feeds** Pneu. Feeder/Straightener, Model AF-3, s/n 5540, 36" X 18"
- **Grieve** Model 333 Electric Oven, s/n 57251, 350 Degree Max, Controls
- **Wilton** Model 4421 Disc Sander, 20", s/n 33933
- **Apex** Model 20DR Disc Sander, s/n 156, 20"
- **Leonard** Grind-R-Lap Carbide Grinder
- **Kalamazoo** 8" Bench Model Abrasive Cut Off Saw

### SHOP SUPPORT MACHINERY

- **Factory Cat** Model 40 Floor Scrubber/Sweeper, s/n HJ40-3906, Electric, Charger
- **Presto** 6,000 Electric Scissor Lift Table, 7' X 4'
- **Advance** Electric Scissor Lift Table, 10' X 4'
- **Landa** Model PDE/3-1500 Electric Pressure Washer

### FORK LIFTS

- **Clark** est. 10,000 Lb. Fork Lift, LP, Hard Tire, Cage, 3-Stage Mast, 60" Forks
- **Yale** Model GLC060TENUAE083 Fork Lift, s/n A833N01907T, 6,000 Lb., LP, Hard Tire, Cage, 3-Stage Mast, 42" Forks



Partial View, Vidmar Tool Cabinets



1997 Chevrolet 3500 Straight Truck



1998 GMC 3500HD Straight Truck

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### **FORK LIFTS - CONTINUED**

- **Yale** Model ME030LAN12CS090 Electric Walk-Behind Fork Lift, s/n S366986, 3,000 Lb., 12 Volt
- **Mitsubishi** Model FGC25B Fork Lift, s/n AF82B03282, 4,700 Lb., LP, Hard Tire, Cage, 3-Stage Mast, 48" Forks
- **Hyster** Model S150A Fork Lift, s/n A024D03775W, 15,000 Lb. Cap., 2-Speed Automatic Transmission, (4) New Tires, Triple Stage, LP, Hard Tire, Cage, 6' Forks

### **TRUCKS**

- 1998 **GMC** Model 3500HD Straight Truck, Vin 1GDKC34JXWF047423, 140,000 Miles, Gas, Automatic, Air, 12' Bed, Side Kit
- 1997 **Chevrolet** Model 3500 Single Axle Straight Truck, Vin 1GB-JC34R9VF013120, 110,000 Miles, Gas, Automatic, 10' Bed, Side Kit

### **SCRAP METAL**

- Huge Quantity Steel Stock, Including Aluminum, Bar and Sheet Stock, 1,000's of Lbs. of Various Sized Pieces, Work in Process, etc.

### **TOOLING AND MACHINE ACCESSORIES**

- 100'S of 40 Taper CNC Holders, CNC 50 Taper Holders, CNC Collets, 40 and 50 Taper NMTB Holders, Collets, Numerous Kurt Vises, Rotary Tables, End Mills, Drills, Taps, Dies, Carbide Inserts, Parallels, Spin Fixtures, Dressers, Dumore Toolpost Grinder, Bridgeport Cherrying Head,

### **TOOLING AND MACHINE ACCESSORIES - CONTINUED**

- Bridgeport Right Angle Head, Fly Cutters, Clamps, Saw Blades, Abrasives, Grinding Wheels, Calipers, Micrometers, Indicators, Height Gages, Jacobs Chucks, Centers, Lathe Chucks, (3) 4' X 8' Granite Surface Plates with Stands, Numerous Smaller Granite Surface Plates, Gage Blocks, Pin Gages, Bore Gages, Pedestal Grinders, Small Sanders, Renishaw Probe Heads, V-Blocks, Hand Punches, 20" X 60" Angle Plates, etc.

### **MISCELLANEOUS SHOP ITEMS**

- Shop and Office Furnishings, Computers, Printers, Copiers, Hewlett Packard Plotter, Software, (2) Prospector Mold Making Shop Floor Programming Systems with Software, Pallet Racking, Self Dumping Hoppers, Ladders, Fans, Chain, Straps, Binders, Heavy Duty Steel Racks, Pallet Jacks, Huot Drill Cabinets, Vidmar Tool Cabinets, Man Lift Basket, Shop Vacs, Fire Proof Cabinets, Boom Attachment, Horses, Welding Supplies, Mag. Drills, Hand Tools, Power Tools, Hand Tools, Welding Screen, Huge Quantity Steel, Hardware, Fastening, Spare Parts, C-Clamps, Warehouse Steps, Nitrogen Die Cylinders, Die Components, Banding Carts, Shipping Items, Hand Punches, Die Carts, Many Other Items Too Numerous To Mention!

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