

TOOL & DIE FACILITY - BUSINESS CLOSED!!!

PUBLIC AUCTION

TROY MACHINE ENTERPRISE, L.L.C.

1260 Rankin Drive • Troy, Michigan

THURSDAY, DECEMBER 10 • 10:00 A.M.



Fadal VMC-4020A-HT
CNC Vertical
Machining
Center

THOMPSON Auctioneers, Inc.
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Inspection: Wednesday, December 9, 10:00 a.m. - 4:00 p.m.

FEATURING:

Fadal VMC4020A-HT • CNC Machining Centers • Okuma CNC Lathe • (14) Devlieg Jig Mills
Mills • Lathes • Grinders • Saws • Straight Truck • Fork Lifts • Devlieg Rotary Tables & Angle Plates
Huge Qty. Tooling & Accessories • 1,000+ CNC & Standard Toolholders • 100's of Mics, Calipers, Bore Gages, etc.



1994 Ford F350XL Straight Truck



Okuma LB-15 CNC Lathe

DIRECTIONS: From I-75 in Detroit, take Exit 65B, 14 Mile Rd. Go West on 14 Mile Rd. 2/10 Mile to Stephenson Hwy. Turn Right (North) onto Stephenson Hwy. approx. 5/10 Mile to Rankin Dr. Go West on Rankin Dr. approx. 3/10 Mile to Auction Site, left hand side, 1260 Rankin Dr. Watch For Signs!

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Business Closing
TOOL & DIE
FACILITY!



Devlieg Model
43H-48 Jig Mill



Devlieg
Model
43H-48
Jig Mill

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PUBLIC AUCTION • TROY MACHINE ENTERPRISE, L.L.C.

Bridgeport Vertical Mill (1 of 3)



Devlieg 2B-36 Jig Mill (1 of 9)

**Business Closing
TOOL & DIE
FACILITY!**



Partial View, Kurt Mill Vises



Partial View, Tooling Cabinets and 40 Taper CNC Holders



Partial View, Inspection Items



Partial View, 40 and 50 Taper Devlieg Holders (1,000+ Available)



Haas CNC Indexer

CNC VERTICAL MACHINING CENTERS

- **Fadal** VMC 4020A-HT CNC Vertical Machining Center, s/n 9910364, New 1999, CNC 88HS CNC Control, 40" X 20" X 20" Travels, 10,000 RPM, Hi-Torque, 21 ATC, 40 Taper
- **Okuma Howa** Model 4VA CNC Vertical Machining Center, s/n 02210, New 1983, Fanuc 6MB CNC Control, 32.2" X 14.1" X 19" Travels, 11/7.5 HP, 24 ATC, 40 Taper, Geared Head
- **Okada** Model VM500 CNC Vertical Machining Center, s/n 54155, New 1984, Fanuc 6MB CNC Control, 27.6" X 16.9" X 24.8" Travels, 6,000 RPM, 20 ATC, 40 Taper

CNC TURNING CENTER

- **Okuma** Model LB-15 CNC Turning Center, 5807-0622, OSP-5000L CNC Control, 8" 3-Jaw Chuck, Tail Stock, 15.75" Max. Swing, 19.69" Max. Centers, 15 HP, 2" Cap.

JIG MILLS

- **Devlieg** Spiramic Model 2B-36 Horiz. Jig Mill, s/n 16668, 2.5" Spindle, 40 Taper, Power Draw Bar, Accurite 3-Axis DRO, 36" X 24" Table, 36" Long. Travel, 12" Cross Travel, 24" Vertical Travel, 12" Spindle Travel, *Note: Factory Rebuild by Devlieg*
- **Devlieg/Herbert** Spiramic Model 2B-36 Horiz. Jig Mill, s/n Unknown, 2.5" Spindle, 40 Taper, Power Drawer Bar, Newall 3-Axis DRO, 36" X 24" Table, 36" Long. Travel, 12" Cross Travel, 24" Vertical Travel, 12" Spindle Travel
- **Devlieg** Spiramic Model 2B-36 Horiz. Jig Mill, s/n 8131, 2.5" Spindle, 40 Taper, Power Drawer Bar, Accurite DRO, 36" X 24" Table, 36" Long. Travel, 12" Cross Travel, 24" Vertical Travel, 12" Spindle Travel
- **Devlieg/Herbert** Spiramic Model 2B-36 Horiz. Jig Mill, s/n Unknown, 2.5" Spindle, 40 Taper, Power Drawer Bar, Newall 3-Axis DRO, 36" X 24" Table, 36" Long. Travel, 12" Cross Travel, 24" Vertical Travel, 12" Spindle Travel
- **Devlieg** Spiramic Model 2B-36 Horiz. Jig Mill, s/n 12-244, 2.5" Spindle, 40 Taper, Power Drawer Bar, Accurite DRO, 36" X 24" Table, 36" Long. Travel, 12" Cross Travel, 24" Vertical Travel, 12" Spindle Travel
- **Devlieg** Spiramic Model 2B-36 Horizontal Jig Mill, s/n 3-244, 2.5" Spindle, 40 Taper, Power Drawer Bar, Accurite DRO, 36" X 24" Table, 36" Long. Travel, 12" Cross Travel, 24" Vertical Travel, 12" Spindle Travel
- **Devlieg/Herbert** Spiramic Model 2B-36 Horizontal Jig Mill, s/n Unknown, 2.5" Spindle, 40 Taper, Power Drawer Bar, Sargon DRO, 36" X 24" Table, 36" Long. Travel, 12" Cross Travel, 24" Vertical Travel, 12" Spindle Travel
- **Devlieg** Spiramic Model 2B-36 Horizontal Jig Mill, s/n Unknown, 2.5" Spindle, 40 Taper, Power Drawer Bar, Accurite DRO, 36" X 24" Table, 36" Long. Travel, 12" Cross Travel, 24" Vertical Travel, 12" Spindle Travel
- **Devlieg/Herbert** Spiramic Model 2B-36 Horizontal Jig Mill, s/n Unknown, 2.5" Spindle, 40 Taper, Power Drawer Bar, Newall 3-Axis DRO, 36" X 24" Table, 36" Long. Travel, 12" Cross Travel, 24" Vertical Travel, 12" Spindle Travel
- **Devlieg** Spiramic Model 3H-48 Horiz. Jig Mill, s/n 8-11158, 3" Spindle, 40 Taper, Power Drawer Bar, Sony 3-Axis DRO, 48" X 35" Table, 48" Long. Travel, 16" Platen Travel, 36" Vertical Travel, 16" Spindle Travel, Steel Way Covers

JIG MILLS - continued

- **Devlieg** Spiramic Model 3H-48 Horiz. Jig Mill, s/n 8-11082, 2-Axis Programmable Control, 3" Spindle, 40 Taper, Power Drawer Bar, Accurite DRO, 48" X 35" Table, 48" Long. Travel, 16" Platen Travel, 36" Vertical Travel, 16" Spindle Travel, Steel Way Covers
- **Devlieg/Herbert** Spiramic Model 3H-72 Horiz. Jig Mill, s/n 5-10722, 3" Spindle, 40 Taper, Accurite DRO, 35" X 72" Table, 72" Long. Travel, 16" Platen Travel, 60" Vertical Travel, 16" Spindle Travel, Steel Way Covers, Power Drawer Bar
- **Devlieg** Spiramic Model 43H-48 Horizontal Jig Mill, s/n 4-11606, 4" Spindle, 50 Taper, Sony DRO, 35" X 48" Table, 48" Long. Travel, 16" Platen Travel, 48" Vertical Travel, 20" Spindle Travel, Power Drawer Bar, Steel Way Covers
- **Devlieg** Spiramic Model 43H-48 Horizontal Jig Mill, s/n 8760, 2-Axis Programmable Control, 4" Spindle, 50 Taper, Accurite DRO, Power Drawer Bar, 35" X 48" Table, 48" Long. Travel, 16" Platen Travel, 48" Vertical Travel, 20" Spindle Travel, Power Drawer Bar, Solid Cast Way Covers
- **Yasda** Model YBM-80J Horizontal Jig Mill, 50 Taper, Power Drawer Bar, 23" X 32" Table, 32" X 20" X 24" Travels

DEVLIEG ROTARY TABLES

- **Devlieg** 20" X 20" Rotary Table
- **Devlieg** 20" X 20" Rotary Table
- **Devlieg** 26" X 26" Rotary Table
- **Devlieg** 20" X 20" Air Lift Rotary Table
- **Devlieg** 18" X 18" Air Lift Rotary Table
- **Devlieg** 50" X 30" E-Style Table
- **Devlieg** 40" X 30" E-Style Table
- **Devlieg** 40" X 30" E-Style Table
- **Devlieg** 40" X 30" E-Style Table

ANGLE PLATES

- **Devlieg** 16" X 30" Angle Plates (Pair)
- **Devlieg** 14" X 36" Angle Plates (Pair)
- Numerous Miscellaneous Angle Plates, Various Sizes and Manufacturers

VERTICAL MILLS

- **Bridgeport** Series I, 2 HP Vertical Mill, s/n 12BR139976, Anilam DRO
- **Bridgeport** 1 1/2 HP Variable Speed Vertical Mill, s/n 12BR69738, Accurite DRO, Servo Feed X & Y
- **KBC** 3 HP Variable Speed Vertical Mill, Mitutoyo DRO, Servo Power Feeds on 3 Axis

LATHES

- **Delta Rockwell** 15" x 36" Tool Room Lathe, s/n 1493713, Newall DRO, Fully Tooled, 8" Chuck
- **Cincinnati** 12 1/2" X 36" Hydrosift Lathe, s/n 47841D, Taper Attachment 10" 3-Jaw Chuck

SURFACE GRINDERS

- **Chevalier** Model FSG-618M Hand Feed Surface Grinder, s/n 02B-4701, Walker Chuck
- **Hammond** 6" X 18" Hand Feed Surface Grinder, 6" X 18" Electric Chuck

BAND SAWS

- **Grob** Model NS-18 Vertical Band Saw, Blade Welder
- **Do-All** Model U16 Vertical Band Saw, s/n 157-61105
- **Roll-In** Universal Band Saw
- **Kalamazoo** Horizontal Band Saw, Model 9AW, s/n 3421

MISCELLANEOUS MACHINERY

- **Haas** CNC Indexer with Independent Controller, 8" Face Plate
- **Hobart** Mega Mig Model 300RVS Mig Welder, s/n 85WS01435, with Hobart Wire Feeder
- **Century** 230 Amp Arc Welder
- **Miller** Dialarc 230 Welder
- **Burr King** Model 760 Belt Sander
- **Flex Arm** Pneumatic Tapper
- **Flex Arm** Pneumatic Tapper
- **Darex** Model M5 Drill Grinder
- **MTD** Snow Blower
- **Sheffield-Cordax** Coordinate Measuring Machine, Model 1808, S/n 2-4415-1283, Renishaw Probe, Sheffield Microprocessor/DRO, Software, Granite Base, 30" X 25" X 20" Travels
- **Devlieg** Tool Pre-Setter, s/n 6318, 50 Taper, Accurite DRO
- **Kalamazoo** 1" Belt Sander
- **Mitts and Merrill** FootBurt Knuckle Type Radial Drill Press, s/n FD-775
- **Fosdick** 20" Single Spindle Drill Press
- **Case** 2-Stage, 10 HP Air Compressor
- **Carolina** H-Frame Hydraulic Shop Press, Model CD100, 30 Ton

FORK LIFTS

- **Baker** Electric Fork Lift, est. 3,000 Lb. Capacity, Cage, Hard Tire, Side Shift, Charger
- **Towmotor** LP Fork Lift, est. 6,000 Lb. Capacity, Cage, Hard Tire



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VEHICLES

- 1994 **Ford** F-350XL Straight Truck, Vin 2FDKF37HXRC03672, 114,000 Miles, Omaha 12" Steel Bed, Side Kit
- 1996 **Chrysler** Sebring 2-Door Sedan, Vin 4C3AU5N6WE144388, 17,900 Miles
- 1995 **GMC** 1500 SLE Pick Up Truck, 4 X 4
- 1993 **Plymouth** Sundance, Vin 1P3XP24D4PN594320, 115,000 Miles, Hydrogen Assisted Engine, Inboard Hydrogen Fuel Cell for Enhanced Mileage
- 1993 **Chevrolet** Astro Van, Vin 1GNDM15Z6PB140644, 126,000 Miles
- 1999 **Plymouth** Voyager Van, Parts Unit

TOOLING, INSPECTION ITEMS AND MACHINE ACCESSORIES

- Mills, Drills, Reamers, Taps, Dies, Inserts, Collets, Kurt Vises, Rotary Tables, Dividing Heads, Sine Plates, Super Spacers, Jacobs Chucks, Centers, Aloris Lathe Tooling, Lathe Chucks, Faceplates, Boring Heads, Devlieg Flash Change Tooling, 40 Taper CNC Holders (200+), CNC Collets, 40 and 50 Taper NMTB Holders (1,000+), Angle Plates, Fixtures, Parallels, Clamps, Grinding Wheels, Abrasives, Saw Blades, Punches, Broaches, Anway Grind-All, Carbide End Mills, Pedestal Grinders, Carbide Grinders, Small Sanders, Arbor Presses, Micrometers, Calipers, Pin Gages, Jo Blocks, Bore Gages, Tapping Heads, V-Blocks, Bridgeport Right Angle Head, Many Other Items Too Numerous To Mention

MISCELLANEOUS SHOP ITEMS

- Shop Furnishings, Vidmar Tool Cabinets, Craftsman Tool Boxes, Kennedy Tool Boxes, Huot Drill Cabinets, Fans, Ladders, Straps, Binders, Chain, Hose, Self-Dumping Hoppers, Machine and Building Maintenance Items, Spare Parts, Horses, (2) 2-Ton Jib Cranes with Electric Hoists, Other Misc. Hoists Banders, Shipping Items, C-Clamps, Acetylene Torches, All Steel Stock Including Steel Racks, Hand Tools, Power Tools, Air Tools, Shop Vacs, Toolmaker's Benches, etc.

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